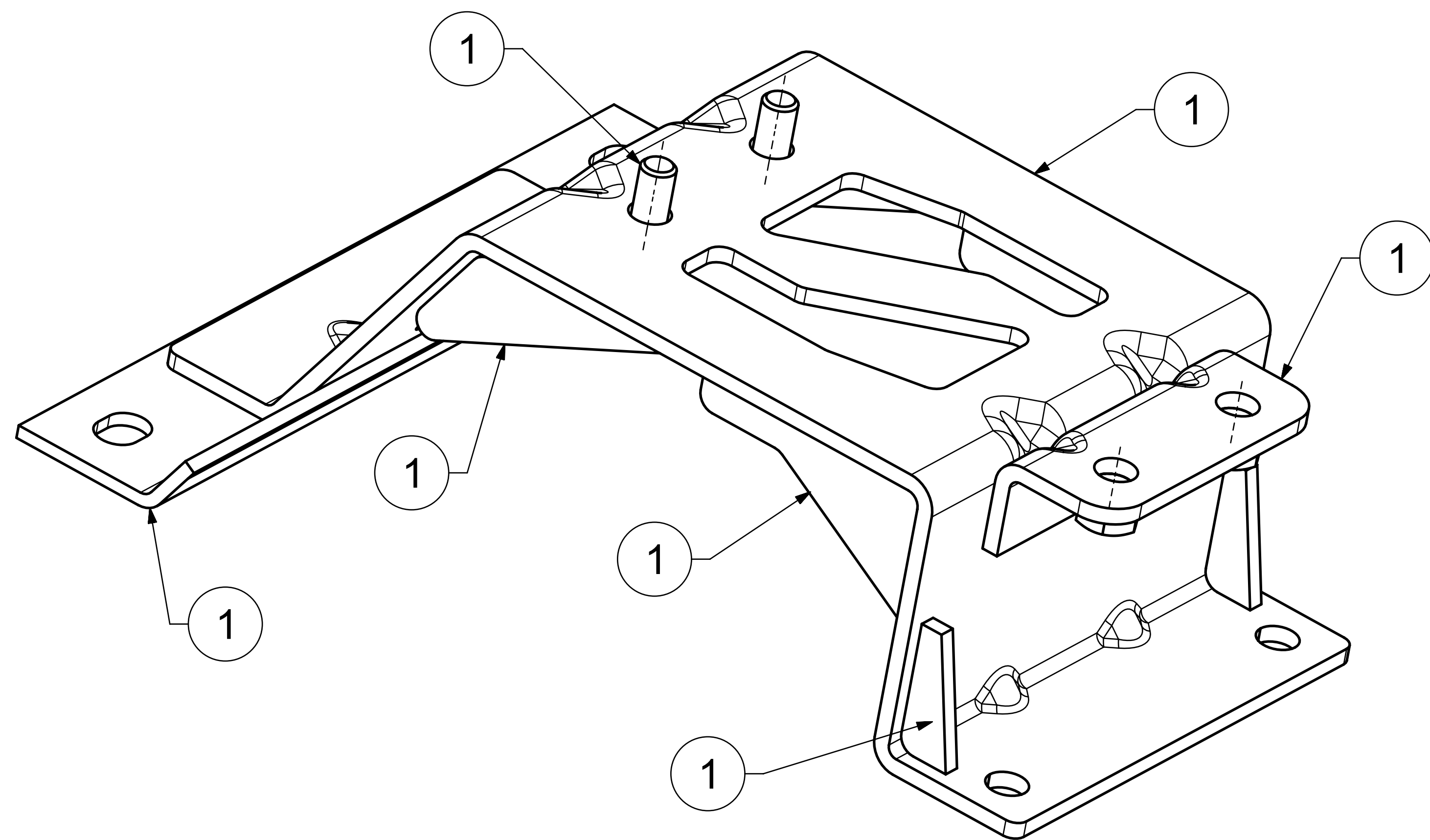
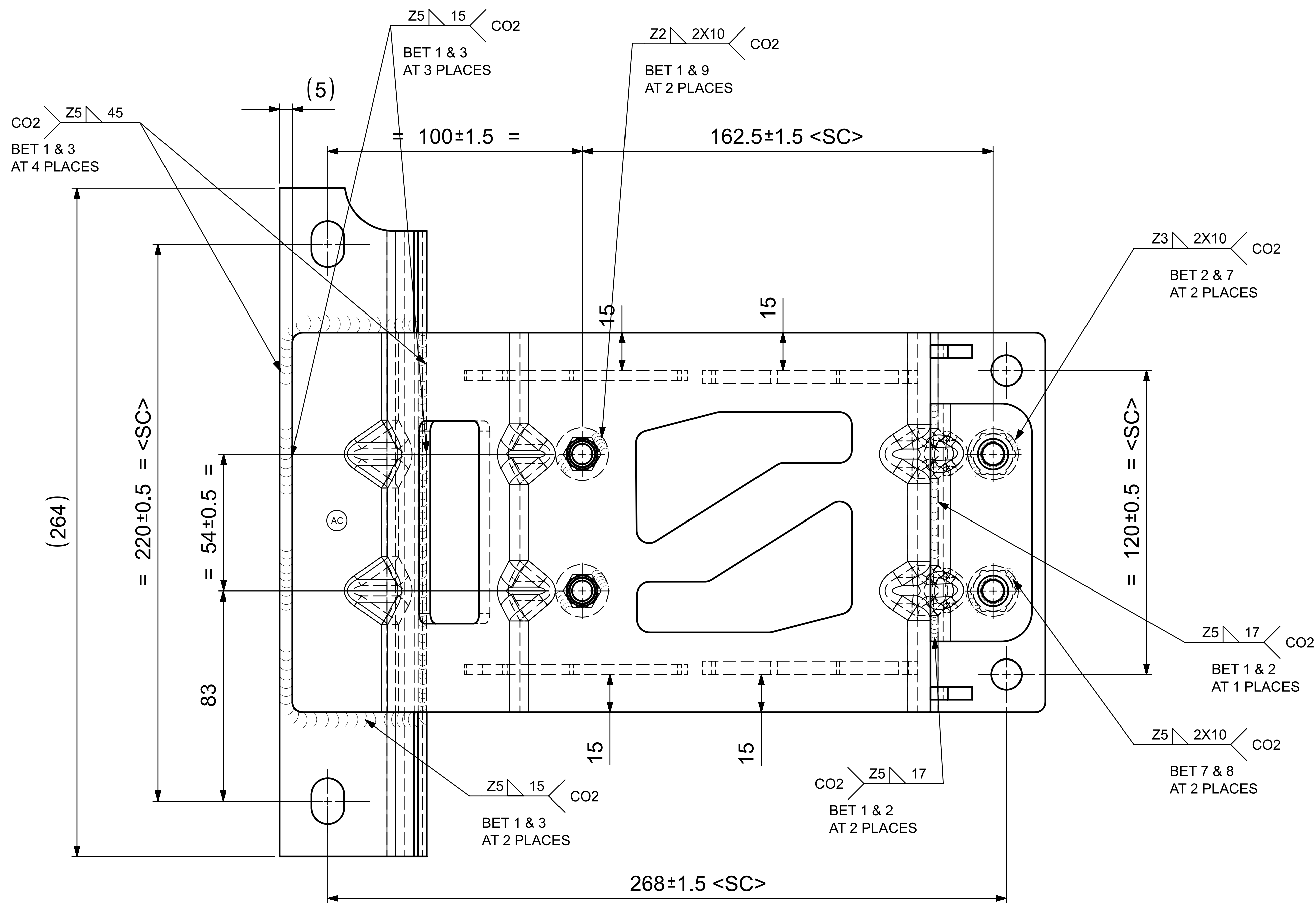


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AB4

SR.NO.	WELDING BETWEEN	WELD LENGTH			
		Z2	Z3	Z4	Z5
1	1&2	----	----	----	160
2	1&3	----	----	----	255
3	1&4	----	----	360	----
4	1&5	----	----	----	344
5	1&6	----	----	----	224
6	1&9	40	----	----	----
7	2&7	----	40	----	----
8	7&8	----	40	----	----

TOTAL CO2 WELD LENGTH = 1463 mm

PART NO.	FINISH
0P7542036C93	PRIMING AS PER FE G 00 0605 (REV.01)

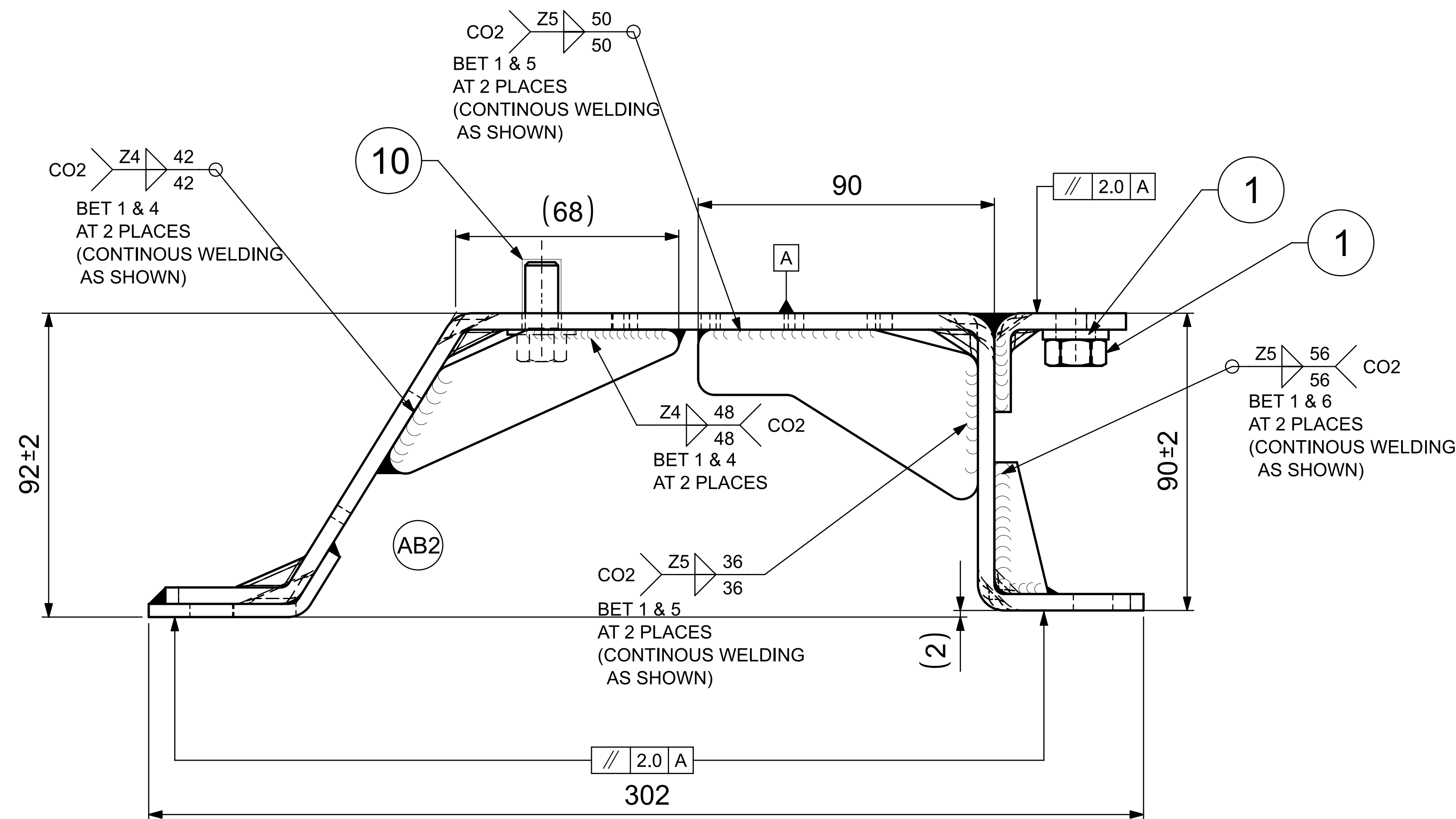
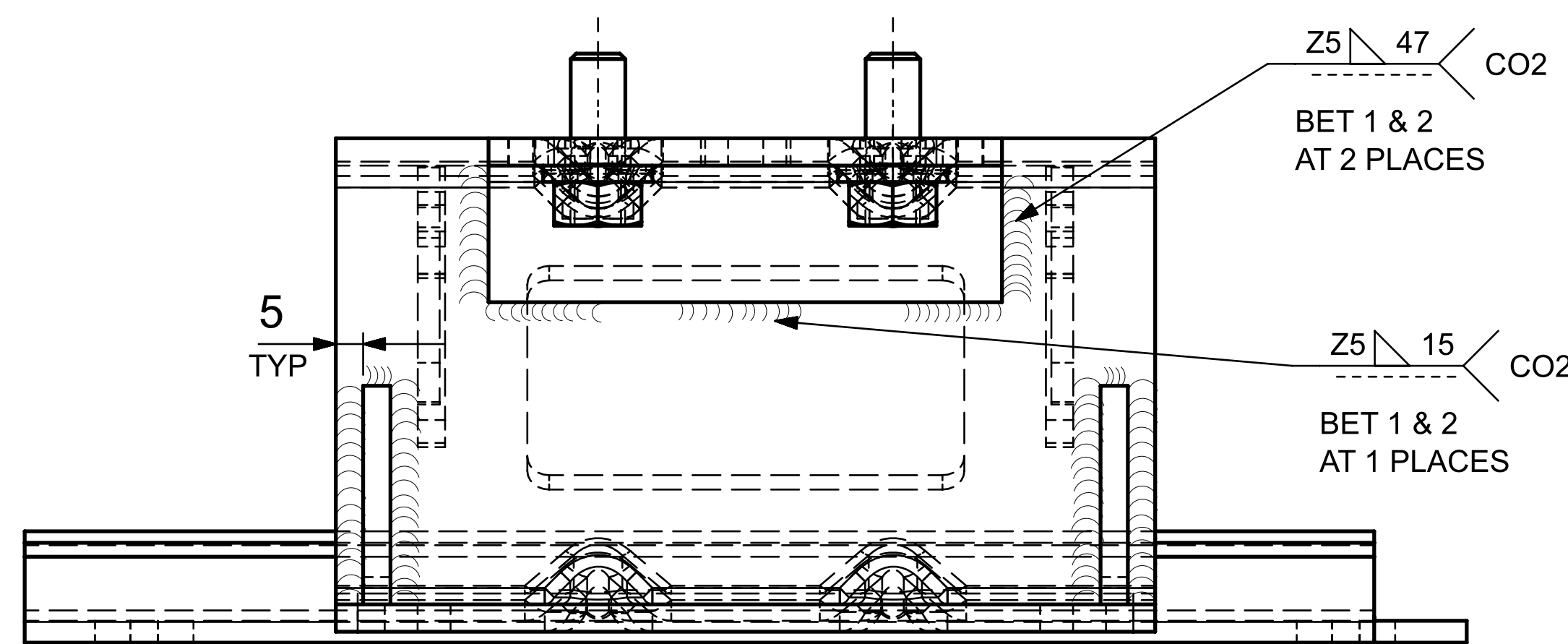
NOTE :

1.CO2 WELDING AS PER PS-608

2.PART MUST BE FREE FROM FRACTURE FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

3.PART MUST BE FREE OF STRETCHING, SCORING MARKS, WELD SPATTER AND WRINKLES.

4.SURFACE FINISH:- ZINC FLAKE COATING
ZN-AL 8 SILVER/GRAY + TC AS M&M
G-00-2191



S.NO.	PART NUMBER	DESCRIPTION	QTY	SERVICEABILITY	MATERIAL	WGT(PART)	WGT(ASSEMBY)
10	----	PROTECTIVE CAPS	2			0.01	0.02
9	000020605E05	BOLT (HEXFL M10X1.5X20.5X10.9)	2			0.01	0.02
8	SP0301014	NUT HEX M10X1.5X11.0X2N	2		STEEL	0.01	0.02
7	007542180C1	SPACER	2			0.02	0.02
6	007542187C1	REAR OUTER GUSSET	2			0.08	0.08
5	007542051C1	REAR GUSSET	2			0.40	0.40
4	007542049C1	FRONT GUSSET	2			0.22	0.22
3	008030218U01	FRONT BOTTOM PLATE	1		HR STEEL SHEET GRADE MFD E250 PD 4.0 mm THK. AS PER M&M STD. FE G 00-0605	0.51	0.51
2	007542046C1	REAR MTG PLATE	1			0.22	0.22
1	007542042C2	MAIN PLATE	1		E250 AS PER IS 2062	2.12	2.12

ER250000000				UNSPECIFIED TOLERANCES FOR PART				SURFACE FINISH SYMBOLS 180-182				REF PART NO.			
AC	13	CRDI IDENTIFICATION MARK REMOVED	BDK	NVC	DS	01-09-25	FORMING TO FORMING	UP TO 300	+0.5	REMOVE ALL SHARP CORNERS & BURRS	MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA	NAME	DATE	PROJECT CODE	
		G10 1. SECTION A-A REMOVED	BDK	NVC	DS	28-07-25	CD BETWEEN HOLES	IN-DIM PLANE	+0.2						
		F14 2. WELD TABLE UPDATED	BDK	NVC	DS	28-07-25	FORM TO PIERCE	SLIGHT PLANE	+0.5						
		B13 2. S.NO. 11 PART REMOVED	BDK	NVC	DS	28-07-25	HOLE SIZES		+0.2/-0						
							SLOT SIZES		+0.5/-0						
		AB B13 1. CHILD PART - 007542042C2 UPDATED	BDK	NVC	DS	28-07-25	FLANGE WIDTH		+1.0/-0.7						
		NOTE ADDED FOR MARKED PART					JOGGLE DEPTH		+0.30						
							GENERAL TOLERANCES	UP TO 300	+0.8						
							ANGULAR TOLERANCE		+1°						
ER2300000059	AA	C13	PRP	NVC	DS	24-09-24									
ER/ECON	NO	C/L	LOC	REVISIONS	DSR	ICKR	APR	DATE							

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING

10

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1 OF 1